

**LS461821C0**  
**Single SCR**  
**POW-R-BLOK™ Module**  
210 Amperes / Up to 1800 Volts

### LS46 Outline Dimensions

Dimension	Inches	Millimeters
A	3.15	80.0
B	1.50	38.0
C	2.05	52.1
D	3.62	92.0
E	1.97	50.0
F	0.39	9.9
G	0.24	6.1
H	0.75	19.0
J	0.99	25.1
K	0.48	12.2
L	0.12	3.1
M	1.45	36.8
N	1.76	44.7
P	M10 Metric	M10
Q	0.250 Dia.	6.35 Dia.
R	0.99	25.1
S	0.110 x .032	2.5 x 0.8

Note: Dimensions are for reference only.

### Ordering Information:

Select the complete ten-digit module part number from the table below.  
Example: LS461821C0 is a 1800 Volt, 210 Ampere Single SCR Isolated POW-R-BLOK™ Module

Type	Voltage Volts (x100)	Current Amperes (x10)	Turn-Off Time Code (t <sub>q</sub> )
LS46	18	21	C0 (70 µsec)

### Description:

Powerex Single SCR Modules are designed for use in applications requiring rectification and isolated packaging. The modules are isolated for easy mounting with other components on a common heatsink. POW-R-BLOK™ has been tested and recognized by the Underwriters Laboratories.

### Features:

- Electrically Isolated Heatsinking
- Aluminum Nitride Insulator
- Compression Bonded Elements
- Metal Baseplate
- Low Thermal Impedance for Improved Current Capability
- Quick Connect Gate Terminal with Provision for Keyed Mating Plug
- UL Recognized

### Benefits:

- No Additional Insulation Components Required
- Easy Installation
- No Clamping Components Required
- Reduce Engineering Time

### Applications:

- Bridge Circuits
- AC & DC Motor Drives
- Battery Supplies
- Power Supplies
- Large IGBT Circuit Front Ends



# LS461821C0

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**POW-R-BLOK™**  
**Single Fast Switch SCR Isolated Module**  
**210 Amperes / 1800 Volts**

### Absolute Maximum Ratings

Characteristics	Conditions	Symbol		Units
Repetitive Peak Forward and Reverse Blocking Voltage		$V_{DRM}$ & $V_{RRM}$	up to 1800	V
Non-Repetitive Peak Blocking Voltage ( $t < 5$ msec)		$V_{RSM}$	$V_{RRM} + 100$	V
RMS Forward Current	180° Conduction, $T_C=86^\circ\text{C}$	$I_{T(RMS)}$	330	A
Average Forward Current	180° Conduction, $T_C=86^\circ\text{C}$	$I_{T(AV)}$	210	A
	180° Conduction, $T_C=77^\circ\text{C}$	$I_{T(AV)}$	250	A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 125^\circ\text{C}$	60 Hz, 100% $V_{RRM}$ reapplied	$I_{TSM}$	6,000	A
	60 Hz, 0% $V_{RRM}$ reapplied	$I_{TSM}$	9,000	A
	50 Hz, 100% $V_{RRM}$ reapplied	$I_{TSM}$	5,760	A
	50 Hz, 0% $V_{RRM}$ reapplied	$I_{TSM}$	8,640	A
Peak Three Cycle Surge Current, Non-Repetitive $T_j = 125^\circ\text{C}$	60 Hz, 100% $V_{RRM}$ reapplied	$I_{TSM}$	4,820	A
	50 Hz, 100% $V_{RRM}$ reapplied	$I_{TSM}$	4,625	A
Peak Ten Cycle Surge Current, Non-Repetitive $T_j = 125^\circ\text{C}$	60 Hz, 100% $V_{RRM}$ reapplied	$I_{TSM}$	3,790	A
	50 Hz, 100% $V_{RRM}$ reapplied	$I_{TSM}$	3,635	A
$I^2t$ for Fusing for One Cycle $T_j = 125^\circ\text{C}$	8.3 milliseconds	$I^2t$	$1.50 \times 10^3$	$\text{A}^2\text{sec}$
	10 milliseconds	$I^2t$	$1.66 \times 10^3$	$\text{A}^2\text{sec}$
Maximum Rate-of-Rise of On-State Current, (Non-Repetitive)	Per JEDEC Standard 397 5.2.2.6 (With Recommended Gate Drive)	di/dt	800	A/ $\mu\text{s}$
Operating Temperature		$T_j$	-40 to +125	$^\circ\text{C}$
Storage Temperature		$T_{stg}$	-40 to +150	$^\circ\text{C}$
Max. Mounting Torque, M6 Mounting Screw			55	in. – Lb.
			6	Nm
Max. Mounting Torque, M10 Terminal Screw			110	in. – Lb.
			12	Nm
Module Weight, Typical			816	g
			1.80	lb
V Isolation @ 25C		$V_{rms}$	3000	V

Information presented is based upon manufacturers testing and projected capabilities. This information is subject to change without notice. The manufacturer makes no claim as to the suitability of use, reliability, capability, or future availability of this product.

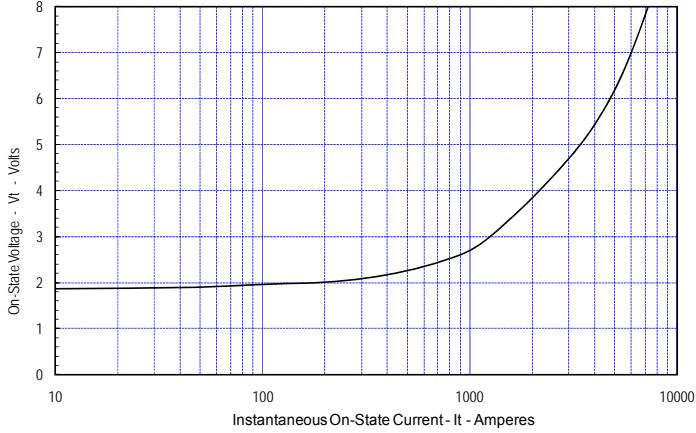
**Electrical Characteristics, T<sub>J</sub>=25°C unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Max.	Units
Repetitive Peak Forward Leakage Current	I <sub>DRM</sub>	Up to 1800V, T <sub>J</sub> =125°C		50	mA
Repetitive Peak Reverse Leakage Current	I <sub>RDM</sub>	Up to 1800V, T <sub>J</sub> =125°C		50	mA
Peak On-State Voltage	V <sub>FM</sub>	I <sub>TM</sub> =1500A		3.15	V
Threshold Voltage, Low-level	V <sub>(TO)1</sub>	T <sub>J</sub> = 130°C, I = 15%I <sub>T(AV)</sub> to $\pi$ I <sub>T(AV)</sub>		1.81	V
Slope Resistance, Low-level	r <sub>T1</sub>			1.03	mΩ
Threshold Voltage, High-level	V <sub>(TO)2</sub>	T <sub>J</sub> = 130°C, I = $\pi$ I <sub>T(AV)</sub> to I <sub>TSM</sub>		2.03	V
Slope Resistance, High-level	r <sub>T2</sub>			0.84	mΩ
V <sub>TM</sub> Coefficients, Full Range		T <sub>J</sub> = 130°C, I = 10A to 10kA  V <sub>TM</sub> = A + B Ln I + C I + D Sqrt I	A = B = C = D =	2.1334 -1.37E-01 5.75E-04 3.38E-02	
Minimum dV/dt	dV/dt	Exponential to V <sub>DRM</sub> T <sub>J</sub> =125°C, Gate Open	300		V/μs
Turn-Off Time	t <sub>q</sub>	I <sub>t</sub> =1000A, t <sub>p</sub> =100μs, dI <sub>r</sub> /dt=50A/μs, Re-Applied dV/dt=200V/μs, T <sub>J</sub> =125°C		70	μs
Turn-On Delay Time	t <sub>d</sub>	I <sub>t</sub> =1000A, T <sub>o</sub> 0.8V <sub>drm</sub> (With Recommended Gate Drive)	2.0	Typ.	μs
Gate Trigger Current	I <sub>GT</sub>	T <sub>J</sub> =25°C, V <sub>D</sub> =12V		150	mA
Gate Trigger Voltage	V <sub>GT</sub>	T <sub>J</sub> =25°C, V <sub>D</sub> =12V		3.0	Volts
Non-Triggering Gate Voltage	V <sub>GDM</sub>	T <sub>J</sub> =125°C, V <sub>D</sub> = ½ V <sub>DRM</sub>		0.25	Volts
Peak Forward Gate Current	I <sub>GTM</sub>			4.0	Amp
Peak Reverse Gate Voltage	V <sub>GRM</sub>			5	Volts

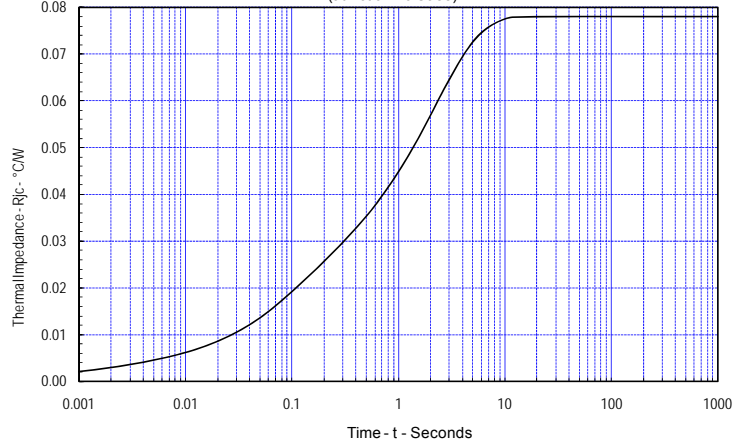
**Thermal Characteristics**

Characteristics	Symbol		Max.	Units
Thermal Resistance, Junction to Case	R <sub>ΘJ-C</sub>	Per Module/Junction	0.0781	°C/W
Thermal Impedance Coefficients	Z <sub>ΘJ-C</sub>	Z <sub>ΘJ-C</sub> = K <sub>1</sub> (1-exp(-t/τ <sub>1</sub> )) + K <sub>2</sub> (1-exp(-t/τ <sub>2</sub> )) + K <sub>3</sub> (1-exp(-t/τ <sub>3</sub> )) + K <sub>4</sub> (1-exp(-t/τ <sub>4</sub> ))	K <sub>1</sub> = 2.44E-03 K <sub>2</sub> = 4.55E-03 K <sub>3</sub> = 1.79E-02 K <sub>4</sub> = 5.32E-02	τ <sub>1</sub> = 7.43E-04 τ <sub>2</sub> = 1.69E-02 τ <sub>3</sub> = 0.129 τ <sub>4</sub> = 2.152
Thermal Resistance, Case to Sink Lubricated	R <sub>ΘC-S</sub>	Per Module	0.02	°C/W

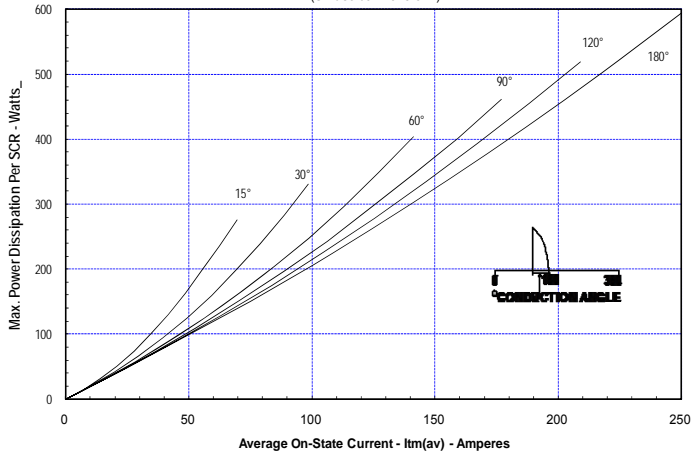
Maximum On-State Forward Voltage Drop  
(T<sub>j</sub> = 125°C)



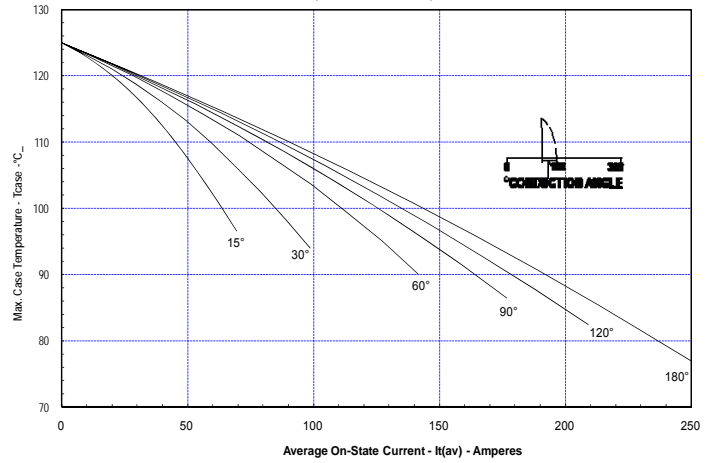
Maximum Transient Thermal Impedance  
(Junction To Case)



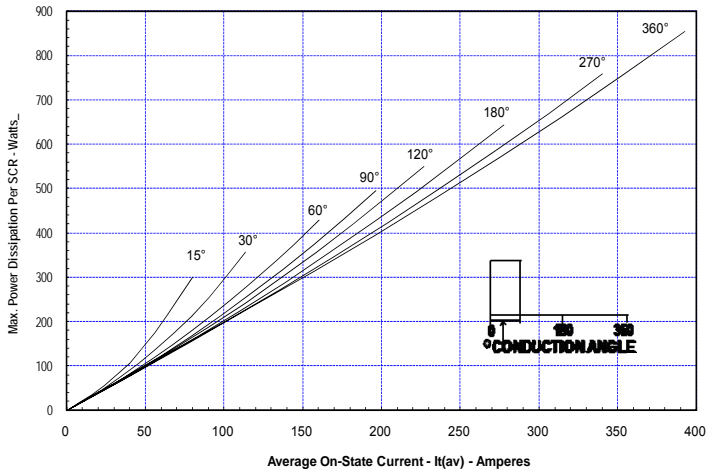
Maximum On-State Power Dissipation  
(Sinusoidal Waveform)



Maximum Allowable Case Temperature  
(Sinusoidal Waveform)



Maximum On-State Power Dissipation  
(Rectangular Waveform)



Maximum Allowable Case Temperature  
(Rectangular Waveform)

