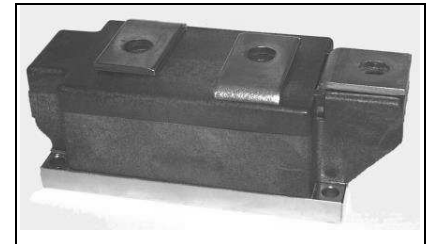
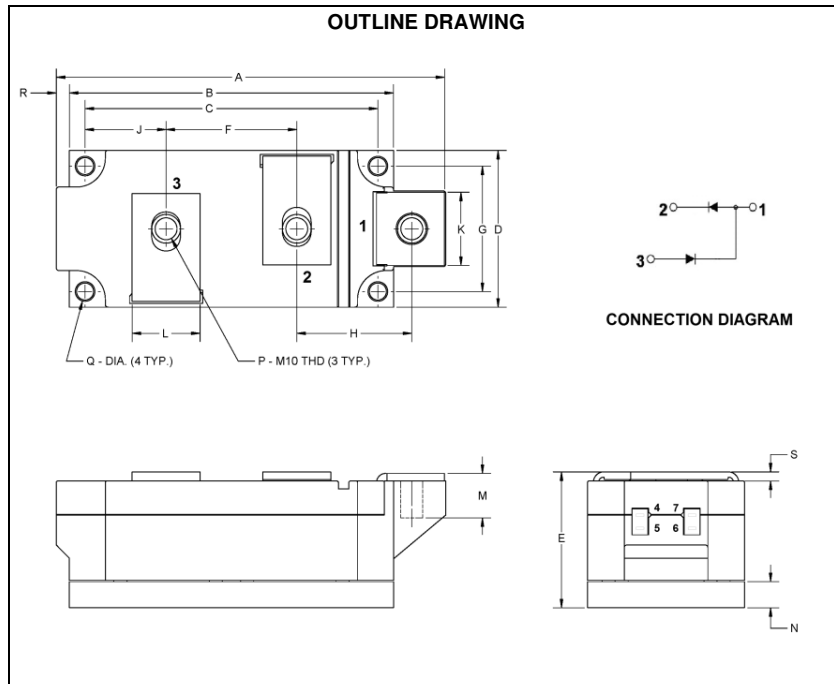


Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272  
www.pwr.com

**POW-R-BLOK™**  
**Dual Diode Isolated Module**  
**600 Amperes / 1600 to 1800 Volts**



**LDR1\_\_66**  
**Dual Diode**  
**POW-R-BLOK™ Module**  
**600 Amperes / 1600 to 1800 Volts**

**Description:**

Powerex Dual Diode Modules are designed for use in applications requiring rectification and isolated packaging. The modules are isolated for easy mounting with other components on a common heatsink. *POW-R-BLOK™* has been tested and recognized by the Underwriters Laboratories.

**Ordering Information:**

Select the complete eight-digit module part number from the table below.

Example: LDR11666 is a 1600V, 600 Ampere Dual Diode Isolated *POW-R-BLOK™* Module.

Type	Voltage Volts (x100)	Current Amperes
LDR1	16	66
	18	(600A)

**LDR1 Outline Dimensions**

Dimension	Inches	Millimeters
A	5.87	149
B	4.88	124
C	4.41	112
D	2.36	60
E	2.05	52
F	1.97	50
G	1.89	48
H	1.73	44
J	1.22	31
K	1.10	28
L	1.02	26
M	0.67	17
N	0.39	10
P	M10 Metric	M10
Q	0.26 Dia.	6.5 Dia.
R	0.20	5

**Features:**

- Electrically Isolated Heatsinking
- Compression Bonded Elements
- Metal Baseplate
- Low Thermal Impedance for Improved Current Capability
- UL Recognized (E78240)
- RoHS Compliant

**Benefits:**

- No Additional Insulation Components Required
- Easy Installation
- No Clamping Components Required
- Reduce Engineering Time

**Applications:**

- Bridge Circuits
- AC & DC Motor Drives
- Battery Supplies
- Power Supplies
- Large IGBT Circuit Front Ends

**Absolute Maximum Ratings**

Characteristics	Conditions	Symbol		Units
Repetitive Peak Forward and Reverse Blocking Voltage		$V_{DRM}$ & $V_{RRM}$	up to 1800	V
Non-Repetitive Peak Blocking Voltage ( $t < 5$ msec)		$V_{RSM}$	$V_{RRM} + 100$	V
RMS Forward Current	180° Conduction, $T_C=100^{\circ}C$ , 50 Hz	$I_{T(RMS)}$	1036	A
	180° Conduction, $T_C=106^{\circ}C$ , 50 Hz	$I_{T(RMS)}$	942	A
Average Forward Current	180° Conduction, $T_C=100^{\circ}C$ , 50 Hz	$I_{T(AV)}$	660	A
	180° Conduction, $T_C=106^{\circ}C$ , 50 Hz	$I_{T(AV)}$	600	A
Peak One Cycle Surge Current, Non-Repetitive	60 Hz, 0V reappplied, $T_j = T_{j\ max}$	$I_{TSM}$	20,000	A
	60 Hz, 0V reappplied, $T_j = 25^{\circ}C$	$I_{TSM}$	23,000	A
	50 Hz, 0V reappplied $T_j = T_{j\ max}$	$I_{TSM}$	19,500	A
	50 Hz, 0V reappplied, $T_j = 25^{\circ}C$	$I_{TSM}$	22,000	A
$I^2t$ for Fusing for One Cycle	60 Hz, 0V reappplied, $T_j = T_{j\ max}$	$I^2t$	$1.66 \times 10^6$	$A^2\ sec$
	60 Hz, 0V reappplied, $T_j = 25^{\circ}C$	$I^2t$	$2.19 \times 10^6$	$A^2\ sec$
	50 Hz, 0V reappplied $T_j = T_{j\ max}$	$I^2t$	$1.80 \times 10^6$	$A^2\ sec$
	50 Hz, 0V reappplied, $T_j = 25^{\circ}C$	$I^2t$	$2.42 \times 10^6$	$A^2\ sec$
Operating Temperature		$T_J$	-40 to +150	$^{\circ}C$
Storage Temperature		$T_{stg}$	-40 to +125	$^{\circ}C$
Max. Mounting Torque, M6 Mounting Screw			55	in. – Lb.
			6	Nm
Max. Mounting Torque, M10 Terminal Screw			110	in. – Lb.
			12	Nm
Module Weight, Typical			1.5	kg
			3.30	lb
V Isolation @ 25C	$t = 1$ minute, 50 Hz	$V_{rms}$	3000	V

Information presented is based upon manufacturers testing and projected capabilities.  
 This information is subject to change without notice.  
 The manufacturer makes no claim as to the suitability of use, reliability, capability,  
 or future availability of this product.

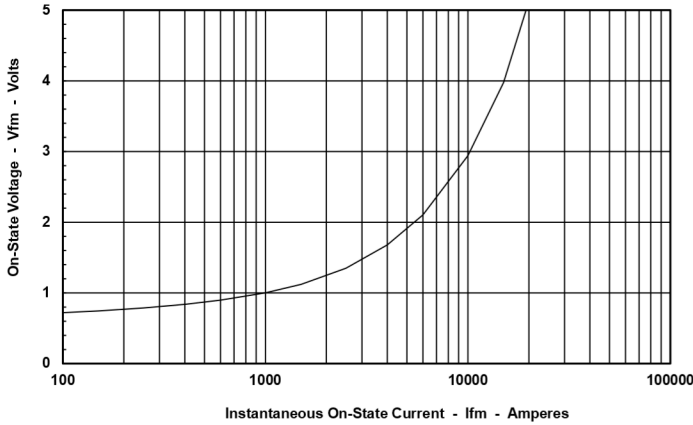
**Electrical Characteristics, T<sub>J</sub>=25°C unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Max.	Units
Repetitive Peak Forward Leakage Current	I <sub>DRM</sub>	V <sub>D</sub> = V <sub>DRM</sub> , , T <sub>J</sub> =130°C		50	mA
Peak On-State Voltage	V <sub>FM</sub>	I <sub>TM</sub> =1978A		1.40	V
Threshold Voltage, Low-level	V <sub>(TO)1</sub>	T <sub>J</sub> = 130°C, I = 0.5 πI <sub>T(AV)</sub> to 1.5 πI <sub>T(AV)</sub>		0.78	V
Slope Resistance, Low-level	r <sub>T1</sub>			0.23	mΩ
V <sub>TM</sub> Coefficients, Full Range		T <sub>J</sub> = 130°C, I = 0.5 πI <sub>T(AV)</sub> to 1.5 πI <sub>T(AV)</sub>	A =	-3.37224	
			B =	0.943239	
		V <sub>TM</sub> = A+ B·Ln(I) +C·I + D·Sqrt(I)	C =	0.00079	
			D =	-0.09266	

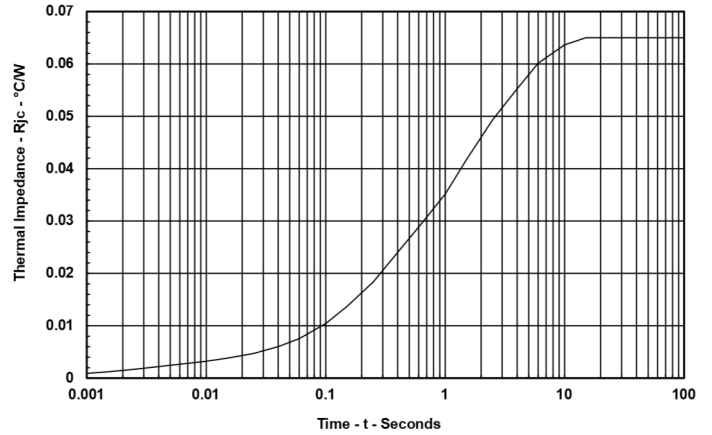
**Thermal Characteristics**

Characteristics	Symbol		Max.	Units
Thermal Resistance, Junction to Case	R <sub>θJ-C</sub>	Per Module, both conducting Per Junction, both conducting	0.0325 0.0650	°C/W °C/W
Thermal Impedance Coefficients	Z <sub>θJ-C</sub>	Z <sub>θJ-C</sub> = K <sub>1</sub> (1-exp(-t/τ <sub>1</sub> )) + K <sub>2</sub> (1-exp(-t/τ <sub>2</sub> )) + K <sub>3</sub> (1-exp(-t/τ <sub>3</sub> )) + K <sub>4</sub> (1-exp(-t/τ <sub>4</sub> ))	K <sub>1</sub> = 7.42E-04 K <sub>2</sub> = 9.52E-04 K <sub>3</sub> = 1.02E-02 K <sub>4</sub> = 5.23E-02	τ <sub>1</sub> = 3.33E-04 τ <sub>2</sub> = 4.74E-03 τ <sub>3</sub> = 9.60E-02 τ <sub>4</sub> = 1.719
Thermal Resistance, Case to Sink Lubricated	R <sub>θC-S</sub>	Per Module	0.01	°C/W

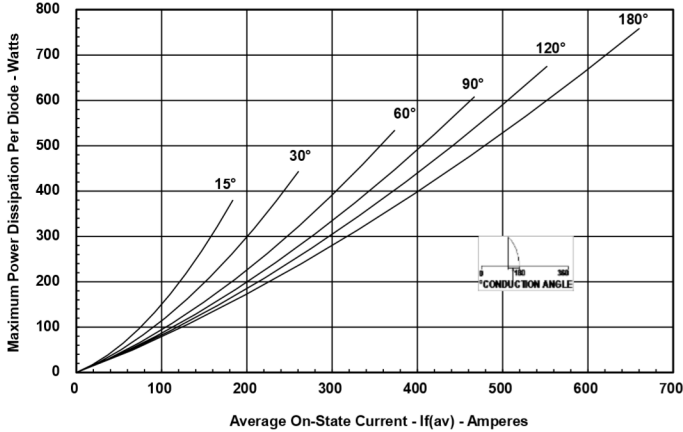
**Maximum On-State Forward Voltage Drop**  
( $T_J = 150^\circ\text{C}$ )



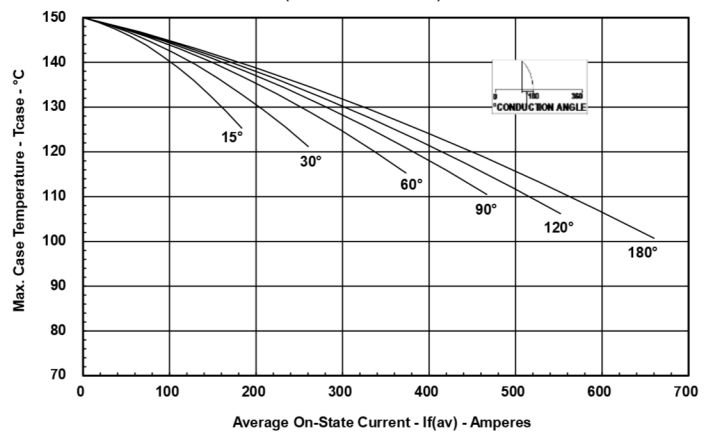
**Maximum Transient Thermal Impedance**  
(Junction to Case)



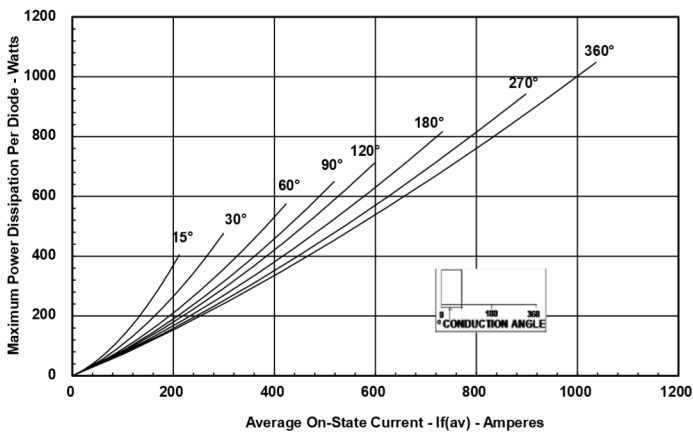
**Maximum On-State Power Dissipation**  
(Sinusoidal Waveform)



**Maximum Allowable Case Temperature**  
(Sinusoidal Waveform)



**Maximum On-State Power Dissipation**  
(Rectangular Waveform)



**Maximum Allowable Case Temperature**  
(Rectangular Waveform)

